

UNITED STATES PATENT AND TRADEMARK OFFICE



UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION	NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/823,297	7	04/13/2004	Takayuki Haze	LEPA122745	4560
26389	7590	7590 03/28/2006		EXAMINER	
	•	O'CONNOR, JOHN	PERKINS, PAMELA E		
	20 FIFTH AVENUE JITE 2800			ART UNIT	PAPER NUMBER
SEATTLE, WA 98101-2347				2822	
				DATE MAILED: 03/28/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)				
		10/823,297	HAZE, TAKAYUKI				
	Office Action Summary	Examiner	Art Unit				
		Pamela E. Perkins	2822				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).							
Status							
2a) <u></u>	2a) ☐ This action is FINAL . 2b) ☐ This action is non-final.						
Disposition of Claims							
4) Claim(s) 1-9 is/are pending in the application. 4a) Of the above claim(s) 7-9 is/are withdrawn from consideration. 5) Claim(s) is/are allowed. 6) Claim(s) 1-6 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or election requirement.							
Application Papers							
 9) The specification is objected to by the Examiner. 10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152. 							
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.							
•							
2) 🔲 Notice 3) 🔯 Inform	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal Pa					

Application/Control Number: 10/823,297

Art Unit: 2822

DETAILED ACTION

This office action is in response to the filing of the election on 5 January 2006.

Claims 1-9 are pending.

Election/Restrictions

Applicant's election without traverse of group I, claims 1-6 in the reply filed on 5 January 2006 is acknowledged.

Claims 7-9 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected group II, there being no allowable generic or linking claim. Election was made **without** traverse in the reply filed on 5 January 2006.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1, 2, 4 and 5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lee et al. (KR 1020030072855) in view of Cobley et al. (6,736,954).

Lee et al. disclose a method of forming a bump pad of a flip chip including subjecting a surface of an insulating layer to electroless copper plating to prepare electroless copper plating layer, which is then coated with photosensitive material; exposing to light and developing the photosensitive material to prepare a resist pattern,

Application/Control Number: 10/823,297

Art Unit: 2822

which is then pulse plated to form a pulse plating layer; a; and removing the resist pattern prepared at the second step and the electroless copper plating layer prepared at the first step (constitution).

Lee et al. do not disclose subjecting the pulsing plating layer to electrolytic copper plating using direct current, to prepare a direct current plating layer.

Cobley et al. disclose a method of forming a bump pad of a flip chip including a subjecting a surface of an insulating layer to electroless copper plating to prepare electroless copper plating layer and subjecting the pulse plating layer to electrolytic copper plating using direct current, to prepare a direct current plating layer (col. 5, lines 29-38; col. 11, lines 42-63).

Since Lee et al. and Cobley et al. are both from the same field of endeavor, a method of forming a bump, the purpose disclosed by Cobley et al. would have been recognized in the pertinent art of Lee et al. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Lee et al. by subjecting the pulsing plating layer to electrolytic copper plating using direct current, to prepare a direct current plating layer as taught by Cobley et al. to improve the physical-mechanical properties of the plated layer (col. 13, lines 9-35).

Referring to claim 2, Lee et al. disclose the formation the electroless copper plating layer by subjecting the surface the insulating layer to electroless copper plating, and the coating of the photosensitive material on the electroless copper plating layer (constitution).

Application/Control Number: 10/823,297

Art Unit: 2822

Referring to claim 4, Lee et al. disclose the photosensitive material coated electroless copper plating layer is a dry film (constitution).

Referring to claim 5, Cobley et al. disclose wherein the second step comprises formation of the resist pattern through exposure light and development of the photosensitive material, and the formation of the pulse plating layer by subjecting resist pattern electrolytic pulse plating (col. 5, lines 29-38; col. 11, lines 42-63).

Claims 3 and 6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lee et al. in view of Cobley et al. as applied to claim 1 above, and further in view of Wang et al. (5,519,177).

Lee et al. in view of Cobley et al. disclose the subject matter claimed above except the photosensitive material coated plating layer being 20 µm thick and wherein the pulse plating layer is 5-10 µm thick.

Wang et al. disclose a method of forming a bump pad of a flip chip including a first step of subjecting a surface of an insulating layer (2) to electroless copper plating to prepare electroless copper plating layer, which is then coated with photosensitive material (3); a second step of exposing to light and developing the photosensitive material to prepare a resist pattern, which is then pulse plated to form a pulse plating layer (Fig. 1c-1f; col. 14, lines 45-67).

Referring to claims 3 and 6, Wang et al. disclose the photosensitive layer and plating layer of claim 1 wherein the photosensitive layer may be 20 µm thick and the plating layer may be 25 µm thick (col. 14, lines 45-67). It is noted that the specification

Art Unit: 2822

contains no disclosure of either the critical nature of the claimed concentrations or any unexpected results arising there from. It would have been obvious to one of ordinary skill in the art to form the photosensitive layer as 20 µm thick and the pulse plating layer as 5-10 µm thick since it has been held that "In such an situation, the applicant must show that the particular range is critical, generally by showing that the claimed range achieves unexpected results relative to the prior art range." *In re Woodruff*, 919 F.2d 1575, 16 USPQ2d 1934 (Fed. Cir. 1990) See MPEP § 2144.05.

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Lee et al. by the photosensitive material coated plating layer being 20 μ m thick and wherein the pulse plating layer is 5-10 μ m thick as taught by Wang et al. to increase heat resistance and chemical stability (col. 2, lines 2-7).

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. En et al. (2004/0134682) disclose a method of forming a bump pad of a flip chip including a first step of subjecting a surface of an insulating layer to electroless copper plating to prepare electroless copper plating layer, which is then coated with photosensitive material; a second step of exposing to light and developing the photosensitive material to prepare a resist pattern, which is then pulse plated to form a pulse plating layer; a third step of subjecting the pulse plating layer to electrolytic copper plating using direct current, to prepare a direct current plating layer; and a fourth

Art Unit: 2822

step of removing the resist pattern prepared at the second step and the electroless copper plating layer prepared at the first step.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Pamela E. Perkins whose telephone number is (571) 272-1840. The examiner can normally be reached on Monday thru Friday, 8:30am to 5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Zandra Smith can be reached on (571) 272-2429. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300:

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

PEP

20 March 2006